



TechResin[®] 5630K

Homopolymer for BOPP Film

TechResin[®] 5630K is a high molecular weight, homopolymer polypropylene designed for extrusion processes, notably biaxially oriented film (BOPP). It contains a unique combination of stabilizers, which provides excellent processability and good end use performance. It does not contain slip or antiblock.

TechResin[®] 5630K meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact.

This material is free of animal-derived content.

Typical Properties of this Commercial Grade

Property	Test Method	Typical Values	
		English	SI
Melt Flow Rate, I ₂ @ 230°C	ASTM D1238	3 g/10min	3 g/10min
Density	ASTM D1505	0.9 g/cm ³	0.9 g/cm ³
Tensile Strength at Yield (50 mm/min)	ASTM D638	4900 psi	34 MPa
Elongation at Yield (50 mm/min)	ASTM D638	10 %	10 %
Flexural Modulus (1.3 mm/min), 1% Secant	ASTM D790	200,000 psi	1379 MPa
Rockwell Hardness	ASTM D785	105 R Scale	105 R Scale
Notched Izod Impact Strength @ 73°F	ASTM D256A	1.0 ft-lb/in	53 J/m

Note: Specimens were injection molded according to the conditions specified in ASTM D4101. Data for representative purposes only; not to be construed as product specification. Published 3/99, Revised 4/13

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