

## TechResin® 5655L

### ***Homopolymer for General Purpose Injection Molding***

TechResin® 5655L is a highly nucleated polypropylene homopolymer designed for general purpose injection molding applications including closures, packaging, small appliances, housewares and toys. It contains a unique combination of stabilizers, which provides excellent processability with good stiffness, environmental stress crack resistance, heat performance and minimal odor & taste.

TechResin® 5655L meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact.

This material is free of animal-derived content.

### **Typical Properties of this Commercial Grade**

Property	Test Method	Typical Values	
		English	SI
Melt Flow Rate, I <sub>2</sub> @ 230°C	ASTM D1238	5.5 g/10 min	5.5 g/10 min
Density	ASTM D1505	0.9 g/cm <sup>3</sup>	0.9 g/cm <sup>3</sup>
Tensile Strength at Yield (50 mm/min)	ASTM D638	5,700 psi	39 MPa
Elongation at Yield (50 mm/min)	ASTM D638	7 %	7 %
Rockwell Hardness	ASTM D785	108 R Scale	108 R Scale
Flexural Modulus (1.3 mm/min), 1% Secant	ASTM D790	280,000 psi	1931 MPa
Notched Izod Impact Strength @ 73°F	ASTM D256A	0.9 ft-lb/in	48 J/m
Heat Deflection Temperature @ 66 psi	ASTM D648	257 °F	125 °C

*Note: Specimens were injection molded according to the conditions specified in ASTM D4101.*

*Data for representative purposes only; not to be construed as product specification.*

*Published 02/09, Revised 5/13*

MDT does not guarantee reproduction of these results. This is not a Certificate of Analysis and the customer is responsible for testing and confirming the Material Properties before making commercial use of the product to ensure that the product is fit for the intended application and that the product can be used, and any waste material disposed of, safely, properly, and legally based on the customer's or other's circumstances. Determination of the suitability and fitness of the product for any particular application is the sole responsibility of the purchaser of the product. This information is solely intended for informational purposes. This material confirmation relates solely to the product listed above and not as incorporated in any product or used in any process. Material Difference Technology makes no warranty or representation of any kind, regarding the information given or the products described, and expressly disclaims all implied warranties and conditions of quality, merchantability and suitability or fitness for a particular purpose. The customer or other user of the product assumes all risk and liability arising out of the use of the product, whether used alone or in combination with other materials. The presence absence or lack of information herein with respect to any particular international, national, federal, state or local law, statute, regulation, order or rule should not be construed to mean that product is regulated under, complies with or is exempt from such international, national, federal state or local law, statute, regulation, order or rule.